Bob Parker's

ESR & Low Ohms Meter

'Gooday' from Sydney, Australia!!



Available from.. Dick Smith Electronics



IN AUSTRALIA

This Package Includes

ESR Meter Home Page ESR HINTS ESR Construction Manual Ordering Information And More.....



The electrolytic cap ESR problem, and this meter...

Intro

If you repair switch mode power supplies, TV receivers, computer monitors or similar equipment, and/or if you need to measure very low values of resistance, this little test instrument is designed to save you lots of time and aggravation, as it has for me! It's a compact, easy to use digital meter which lets you quickly and easily identify dead and sick electrolytic capacitors in circuit. It can also measure resistances as low as 0.01 ohms.

Ailing Electrolytics...

I don't think it's an exaggeration to say that in the last few years a kind of electronic epidemic has been taking place:

Electrolytic capacitors used mainly for high-frequency filtering and bypassing in switch mode power supplies (SMPSs), the deflection circuitry of TVs and monitors, and similar applications have been failing at an increasing rate, and causing all sorts of trouble.

Typical symptoms of electrolytic capacitor failure I've encountered are: the playback picture of VCRs beginning to disappear behind a curtain of tiny dots, or the system microcontroller continuously resetting with accompanying beeps, right up to 'hiccuping' and mysterious self-destruction of SMPSs, involving the destruction of many expensive semiconductors.

For example, National Panasonic NV-G20A and NV-H65A VCRs (Australian models) and their relatives are notorious for problems and failures due to the electrolytics in their hot-running SMPSs giving up the ghost. I've seen the digital display of an electronic cash register flickering and sometimes disappearing, and TV pictures becoming distorted or spoiled by the appearance of flashing Teletext lines (digital signals) at the top, and in each case the problem was tracked down to defective electrolytic capacitors.

Testing Times

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As a service technician (reluctantly- I'd much rather be a full-time designer!), I was just-about tearing my hair out because of the difficulty involved in identifying faulty electrolytic capacitors, and proving which ones were still OK, in SMPSs and other equipment. My primary technique was to gingerly poke around with an oscilloscope's probe in live circuitry, often full of components at mains (it's 240V in Australia!) or other dangerous voltages, looking for high ripple voltages and/or abnormal waveforms. And all the time keeping an eye on the probe's ground lead clip to make sure it didn't get loose and touch something expensive!

When it was physically impossible to make measurements under operating conditions and I suspected defective electrolytics, I didn't have much choice but to replace every electrolytic in the problem area of the circuit. The first method causes high adrenalin levels, while the second wastes time and money!

High ESR is the problem!

I figured there HAD to be a better way! Over a period of months I collected a bag full of electrolytics from SMPSs which had returned to normal operation with new capacitors, then I did some careful tests on them.

Most obviously, none of them had significant electrical leakage. Perhaps surprisingly, a digital capacitance meter indicated that although some of them were a bit below their rated value, most were still within the normal value tolerance for electrolytics, of about -20 to +50%.

The real fault with many of these electros was not so much that their capacitance had dropped (as many people assume), but their Equivalent Series Resistance (ESR) had risen to a high value, seriously degrading their effectiveness as filtering, bypassing and coupling components.

ESR...?

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So what exactly is an electrolytic capacitor's Equivalent Series Resistance, and why is it so important to the correct operation of associated circuitry?

As you probably know, electrolytics are 'wet' devices in the sense that their operation depends on a water-based electrolyte, soaked into a strip of porous material between the alumin(i)um foil plates. This completes the 'outer' electrical connection to the alumin(i)um oxide dielectric, which coats the anode foil. Unhappily this layer of electrolyte has electrical resistance which, along with the (negligible) resistance of the connecting leads and alumin(i)um foil plates, forms the capacitor's Equivalent Series Resistance.

Under normal conditions the ESR has a very low value which stays that way for many years unless the rubber seal is defective, in which case the electrolyte's water component gradually dries out and the ESR creeps up with time.

Deterioration Accelleration

But if an electro is subjected to high temperatures, especially from heat generated internally by large ripple currents, the electrolyte will start to decompose and the dielectric may deteriorate, causing the ESR to increase far more rapidly. To make things worse, as the ESR increases, so does the amount of internal heating caused by ripple current. This can lead to an upward spiral in the capacitor's core temperature, and the electrolyte actually boiling. In fact the service life of electrolytic capacitors is approximately halved for every 10 degrees C increase in temperature, and I was very surprised to learn that many electrolytics are designed for a reliable operating life of only a few thousand hours at their maximum rated temperature and ripple current. (Remember that a single year is 8,766 hours!) SMPSs place some of the most severe stresses on filter capacitors. Because of their compact construction, temperatures are high (that's why your PC's power supply is equipped with a fan), and

the capacitors are subjected to large amounts of high-frequency ripple current.

Effects of ESR

Regardless of a capacitor's actual capacitance value, ripple current flowing through its equivalent series resistance causes an AC ripple voltage to be superimposed on its DC voltage, and as the ESR increases, so does the amplitude of the ripple voltage. Low capacitor ESR is crucial to the correct operation and regulation of SMPSs in particular, and filter capacitors with high ESR can allow high frequency noise to escape and find its way into all sorts of signal processing circuitry.

ESR meters unavailable?

Knowing that I badly needed an instrument to measure the ESR of electrolytics, preferably while they were still in circuit and with the power safely turned off, I explored the catalogs here in Australia for such a device. Although I succeeded in finding a large variety of transistor testers and even a crystal checker, I found absolutely nothing to measure what I wanted (which seemed strange because electrolytics fail far more frequently than transistors and crystals put together!) Eventually I accepted that I was going to have to design my own ESR meter from scratch, incorporating all the features I'd like it to have, and this project is the final result of all my subsequent efforts!

Microcontroller-based

After a few fairly unsuccessful attempts at designing an ESR meter around analog circuitry, I realized that this was an ideal application to take advantage of the speed and versatility of a Zilog Z86E0408 microcontroller, using a simple pulsed measurement technique. The Z86E0408 already has two comparators and two flexible counter/timers built in, so all I additionally needed to complete a full-featured ESR meter with digital readout was one cheap CMOS IC, a 5V regulator, a couple of dollars worth of transistors, and a handful of passive components. But of course the complex part of the design is hidden away in the microcontroller's software!

Features

All the circuitry is contained on a single PCB, bolted to the lid of a compact 'Jiffy box', which it shares with a 9V alkaline battery. This instrument has three ESR ranges: 0 to 0.99 ohm (0.01 ohm resolution), 0 to 9.9 ohms (0.1 ohm resolution), and 0 to 99 ohms (1 ohm resolution). The micro always selects the most appropriate range automatically, so your hands are free to hold the test leads on the electro under suspicion. A single '-' on the left-hand display indicates a reading in excess of 99 ohms, and the accuracy of the prototypes was better than 5% of displayed reading, +/- one digit.

Readout is on two big 0.5 inch (12.7mm) seven-segment LED displays plus two 3mm decimal point LEDs, needed because the decimal points of the displays are on the wrong side for this application. Besides, 3mm decimal points are very hard to overlook, even after a long day's servicing!

Auto switch off

If you forget to turn the power off, the micro itself will do it for you when the displayed reading has remained the same for two minutes. But since this circuit can be powered by a plugpack (DC power supply), and automatic switchoff then would be more of a nuisance than a help, this feature can be disabled.

Low battery warning

When the battery voltage is nearly too low for the 5V regulator to function correctly, the micro 'latches' into a 'low battery' mode until the power is switched off. During this time the power to the LED displays is reduced by 50% to minimize the battery load and give you a bit more operating time, while a 'b' flashes on the right-hand LED display once per second in the 'off-scale' condition, to warn you to look for a new battery.

Operation

Using the ESR and Low Ohms Meter couldn't be much simpler: The single push button has three functions: one press turns the power on, and another press will switch it off again if the measured resistance is one ohm or more. A push of the button with the leads shorted together will cause their resistance value to be subtracted from all subsequent readings, as long it's less than 1 ohm.

Then all you need to do is make sure the electrolytic under test is discharged (I find a 100 ohm 5W resistor does this well), and connect the test leads to it either way around, as the meter doesn't output a DC voltage. If your capacitor is still in circuit (with the power OFF!), you're likely to get quite an accurate reading because it should be the component with the far lowest high-frequency impedance, which is what this meter is looking for. Due to the timing of the measurement pulses, any small non-electrolytic bypass capacitors in parallel with the one you're measuring will have little effect on the accuracy of the reading. The test signal coming from the circuit has a peak open-circuit voltage of 600mV (maximum 100mV probe-tip peak at full-scale reading), so it won't make diodes or transistors conduct and cause erroneous readings.

The front panel table

Once you have a reading, refer to the front-panel table to get an idea of whether your electrolytic's ESR is about normal or above it. The approximate worst ESR figures on the table were taken from the Nippon Chemi-Con Aluminum Electrolytic Capacitors Catalog Number 4, for their 'SXE', 'SXG' and 'LXA' capacitor series. They're actually 100KHz impedance figures, but I've measured the ESRs of lots of new electros of assorted brands, styles, sizes and ages, and the readings I obtained agree pretty closely with them. Due to limited space, the table only lists a broad 'sprinkling' of capacitances and voltages, but it will enable you to estimate whether the ESR of an unlisted capacitor is acceptable or excessive.... From my experience when doing actual fault-finding with the prototypes, an electro's ESR needs to be many times the table value before it's likely to cause problems.

Low ohms uses

During development of this little instrument, it quickly became obvious that it's very handy for

measuring low values of resistance, too. The only catch is that because this meter uses a pulsed measurement technique, it can't give you a sensible indication of the DC resistance of inductive components such as transformer windings or chokes. I've already used it to 'roll my own' low value resistors by simply measuring off the required number of (milli) ohms of resistance wire, which I then formed into a spiral by wrapping it around the shank of a drill. Very convenient if you need to replace a burnt-up 0.33 ohm 2W power amplifier emitter resistor on a Sunday evening!

You can also use it to locate short circuits on printed circuit boards by measuring the actual track resistance. If the reading increases as you probe further along the track, you know you're going in the wrong direction! This technique is a bit more civilized than locating shorted components by connecting a high-current power supply to a PCB's power tracks to see what catches fire and/or explodes (or simply goes open-circuit so you can't find it)! You could also use it to confirm solid continuity of the power lead earth conductor on mains-operated equipment, etc etc....

Don'ts

There are a few minor points to keep in mind when using this meter....

First, it's quite useless for identifying leaky and short-circuited capacitors; that's what the resistance ranges of normal multimeters are for!

Also, avoid using those self-retracting spiral-wound test leads, as their inductance can cause small measurement errors.

Lastly, don't use it right next to an operating TV set or computer monitor because the high amplitude pulses radiated by the horizontal output stage can be picked up by the test leads (and the person holding them!) and cause unstable readings.

ESR & Low Ohms Meter Page



Sorry, test leads and battery are not included in the kit! (You don't get a floppy disk either)

Brief Specifications

<u>Measurement range</u>: 0.01 to 99 ohms, auto-ranging <u>Peak probe-tip voltage @ full scale</u>: 100mV <u>Update speed</u>: 4 readings/second <u>Power supply</u>: Internal 9V alkaline battery or external 9V DC <u>Controls</u>: Single push button for power on/off and zero

Features

- * Tests electrolytics in-circuit, & test leads are non-polarized
- * Test lead resistance compensation
- * Automatic power off when reading is unchanged for 2 minutes
- * Low battery voltage warning ('b' flashes on right-hand digit)
- * Big, easy to read 0.5 inch LED displays
- * Table of typical good capacitor ESRs on the front panel

Click here for my writeup on the ESR problem, and the story of this meter

Important Ordering Information- please read carefully!

This meter is available as a <u>kit</u> from two companies 'down under' in <u>Australia</u>. The one with the lowest price and an e-mail address is Dick Smith Electronics (DSE), a very large retail company with stores right across Australia and New Zealand. Their catalog number for this kit is **K-7204**, and after processing your order it should arrive in less than 10 days, usually about a week.

In the interests of security for their customers, DSE will only accept payment for this kit by (1) Faxing your credit card details to them, or (2) Telegraphic funds transfer from your bank to their bank: **Chase Manhattan Bank in Sydney Australia, account number 01 001 2662**. It can take 1 to 4 days for the funds transfer to be completed before your kit is dispatched, and please ask *your bank, not* DSE, for information on how to do it.

Late news!!!

The Australian dollar has been dropping dramatically relative to the US dollar for the last few weeks, so the price of the kits will be up to 20% lower than the prices shown below and on the order form! Typically a single kit will cost you less than US\$40.00 including postage.

Dick Smith Electronics has had an overwhelming demand due to these lower prices, so please expect a delay of about 10 days (to the USA) from the date you place your order.

Pricing...

The normal wholesale prices for these kits are:

1-4 kits: \$US40.00 + \$US6.50 air freight

5-9 kits: \$US35.00 each + \$US9.85 air freight

10+ kits: \$US28.00 each + \$US15.00 air freight (20 or more kits- please inquire for air freight price)

Important Note!: When you get your receipt, the kit price will be shown in *Australian* dollars (AUD). What you *really* pay in *US* dollars will be the prices shown above.

Please write your business or company name on the 'Trading Name' line of the order form, e.g. '*Jack Frost, Electronics Technician*'.

Now you know the prices and how to pay for this kit, **<u>download an order form</u>** to print out, fill in and fax to Dick Smith Electronics.

If you have questions which I haven't already answered, you can send an <u>e-mail</u> to Dick Smith Electronics.



The schematic may look a little complicated, but the circuit is actually quite elegant. Everything is under the control of IC2, a low cost microcontroller. As well as auto ranging, it also compensates for test lead resistance.



Assembly Manual

ESR & Low OhmsK-7204Reproduced in part by arrangement
with Electronics Australia, from their
February 1996 edition.Image: Control of the second data and the second da

If you repair switch-mode power supplies, TV receivers, computer monitors, vintage radios, or similar equipment, and/or if you need to measure very low values of resistance, this project can save you lots of time and aggravation - as it has for me. It measures an aspect of electrolytic capacitor performance which is very important, but normally very difficult to check: the equivalent series resistance, or 'ESR'.

Some wise person once said, "The reliability of any piece of electronic equipment is inversely proportional to the number of electrolytic capacitors in it", and I doubt that many service technicians would disagree!

Especially now that switch-mode power supplies (SMPSs) have been commonly used in domestic VCRs and TVs, etc for a decade or so, one of the most likely components to fail is the humble electrolytic. The symptoms can be as diverse as a VCR's playback picture swimming in tiny dots, up to SMPSs mysteriously self-destructing.

As a service technician myself (though I'd prefer to be a full-time designer!), I was just about tearing my hair out because of the difficulty in determining which electros were faulty and which ones were still OK, in SMPSs and other equipment. I wanted to be able to check electros in circuit, with the power safely disconnected.

Why not use a readily-available capacitance meter? Because when electros go faulty, they normally don't lose their capacitance significantly (as many technicians assume they do). Rather their equivalent series resistance (ESR) 'goes through the roof'. Capacitance meters don't tell you this; about the best they can do is give a low reading if the electro is nearly open circuit.

About ESR

So what exactly is an electrolytic's equivalent series resistance?

Electrolytics depend on a water-based electrolyte, soaked into a strip of porous material between the aluminium foil plates, to complete the 'outer' electrical connection to the aluminium oxide dielectric coating on the anode foil.



The electrolyte has electrical resistance which, along with the (negligible) resistance of the connecting leads and aluminium foil plates. forms the capacitor's equivalent series resistance.

Normally the ESR has a very low value, which stays that way for many years unless the rubber seal is defective. Then the electrolyte's water component gradually dries out and the ESR creeps up with time. The electro gradually acts more and more like a capacitor with its own internal series resistor

Heat makes it worse

If an electro is subjected to high temperatures, especially from heat generated internally as a result of large ripple currents, the electrolyte will start to decompose and the dielectric may deteriorate - and the ESR rapidly.

the ESR increases, so does ______ mounted via a 28-pin IC socket.

the internal heating caused by ripple current. This can lead to an upward spiral in the capacitor's core temperature, followed by complete failure sometimes even explosive!

The service life of electros is approximately halved for every 10°C temperature and, increase in surprisingly, many are designed for a reliable operating life of only a few thousand hours at their maximum rated temperature and ripple current. (A year is only 8766 hours!)

Switch-mode power supplies place quite severe stresses on filter capacitors. Because of their compact construction, temperatures are high (that's why your PC's power supply is equipped with a fan), and the capacitors have to endure large ripple currents.

Micro-based ESR meter

Necessity is supposed to be 'the mother of invention', but desperation works even better and I designed this ESR meter from scratch. It's based on a Z86E0408 versatile Zilog



orientation of all the parts - except the test leads jacks, push button 5W does this well. Then To make things worse, as and battery. Note that the LED displays and decimal point LEDs are

microcontroller - which already has two voltage comparators and two flexible counter/timers built in, greatly simplifying the rest of the circuit. A micro also allows the easy incorporation of some 'user-friendly' features ...

This instrument has three ESR ranges, with full-scale readings to 0.99Ω , 9.9Ω and 99Ω respectively. The range is automatically selected by the micro, so your hands are free to hold the test leads. The accuracy of the prototypes was better than +/-5% of displayed reading, +/-1 digit. A single '-' on the left-hand display indicates a reading above 99Ω .

The readout is on two 0.5" (13mm) seven-segment LED displays, plus two 3mm decimal point LEDs which are needed because the display decimal points are on the wrong side for this application.

If you forget to turn the power off, the micro will do it for you when the displayed reading has remained the same for two minutes. This feature can be disabled for uninterrupted operation

from a 9V optional plugpack.

When the battery voltage is nearly too low for the circuit's 5V regulator to function correctly, the Z86 reduces the power to the LED displays and flashes a 'b' on the right-hand one in the 'off-scale' condition, to warn you to look for a new battery

Meter operation

There's a single pushbutton, which has three functions: one press turns the power on, and another press will switch it off again if the measured resistance is 1Ω or more.

A push of the button with the leads shorted together will cause their resistance value to be subtracted from all subsequent readings, as long it's less than 1Ω .

Before making a measurement on an electrolytic, first connect the test leads either way around. If your

capacitor is still in circuit (with the power OFF!), you're likely to get quite an accurate reading, because it should be the component with by far the lowest high-frequency impedance.

The circuit's test signal has a peak open-circuit voltage of 600mV (maximum 100mV peak at full-scale reading), so it won't make diodes or transistors conduct and cause measurement errors. Compare the reading you get with the front-panel table, to get an idea of whether the electro's ESR is about normal or significantly above it.

The table's approximate 'worst ESR' figures were taken from the Nippon Chemi-Con Aluminum Electrolytic Capacitors Catalog Number 4, as 100kHz impedance figures for their 'SXE', 'SXG' and 'LXA' capacitor series. They agree pretty closely with my own measurements of many new electros of assorted brands, styles, sizes and ages.

From my actual faultfinding experience with the prototypes, an electro's ESR needs to be many times the table value before it's likely to cause trouble.

Low ohms uses

The instrument is very handy for measuring low values of resistance, too. But note that because it makes an AC measurement, it can't give a sensible indication of the DC resistance of inductive components, such as transformer windings or chokes.

I've used it to 'roll my own' low value resistors, by measuring off the required number of (milli) ohms of DSE catalog number W-3200 resistance wire, which I then formed into a spiral by wrapping it around a drill shank.

It can also locate short circuits on PC boards, by measuring actual track resistances. If the reading increases as you probe further along the track, you know you're going in the wrong direction!

You could also use it to confirm solid continuity of mains lead earth conductors, etc, etc...

What NOT to do

There are a few minor points to keep in mind, when using the meter. First, it can't identify leaky or short-circuited capacitors - that's what the resistance ranges of normal multimeters are for! Also, avoid using self-retracting 'curly' test leads, because their inductance can cause small measurement errors.

Lastly, don't use the meter right next to an operating TV set or computer monitor - the high amplitude pulses radiated by the horizontal output stage can be picked up by the test leads and cause unstable readings.

The circuit

Now let's have a brief look at how it all works, by reference to the schematic.

A push of the button switches on Q1, supplying +9V to IC1, the 5V regulator. Once the Z86E0408 microcontroller ('Z86' for short) starts up, it forward biases Q2. This holds Q1 on, maintaining the 5V supply after you release the button.

The displays are driven by IC3, an eight bit serial-in parallel-out shift register. IC3's outputs are connected to both seven segment displays and the decimal point LEDs in parallel. Cathode driver transistors Q12 and Q13 are configured so that only one display and its decimal point LED can illuminate at a time, under control of the Z86's pin 18.

Every 5ms the Z86 serially updates

the segment and decimal point data in IC3, and swaps displays; at this speed it appears both displays are continuously illuminated.

The Z86 starts a measurement by grounding its pin 4, switching on current mirror transistors Q9 and Q10 and causing C10 to begin charging at a constant rate. Under control of its firmware, the Z86 drives Q3, 4 or 5 to apply short current pulses of 0.5, 5 or 50mA, via C5/6, to the capacitor being tested. The resulting voltage pulses, proportional to the electro's ESR, are amplified by Q7 and Q8 (no relation to the one in the Persian Gulf!), and compared with C10's voltage. Q6 functions as a ground reference switch.

A simple time measurement allows the Z86 to determine the amplitude of the voltage pulses and so the capacitor's ESR. At the end of each measurement, O11 is used to discharge C10.

Then the Z86 subtracts the test lead resistance (if it's been zeroed), and displays the value.

Now for the 'frills' ...

Battery voltage check: The Z86 regularly allows C10 to charge to 2V. If the battery voltage sample on VR1's wiper (fed in via pin 9) drops below this 2V level, the 'battery low' warning condition is triggered.

Protection: Sooner or later this meter will find itself connected to an unexpectedly charged capacitor (or worse), so some protection has been built in. D3, D4, D5 and D6 are strategically placed to prevent destructive voltages from finding their way back to the microcontroller; D4 also limits the test voltage to 0.6V peak.

The rest: When the Z86 detects the button is pushed while measuring a resistance of one ohm or more, it switches off Q2 and displays questions marks until your finger leaves the button. Then Q1 switches off the battery supply.

Crystal XTAL1, C11 and C12 complete the Z86's clock oscillator, which provides the timing for all the meter's operations.

Construction

As the photos show, every component except the pushbutton is mounted on a 57 x 95mm PC board, coded ZA1245 (96ESR1).

Before fitting any components to the PCB, first illuminate its component side with a bright light, and examine the copper side carefully for fine track breaks and especially whiskers or bridges - particularly where tracks pass between IC socket pads.

If you're planning to run the ESR & Low Ohms Meter from a optional (not supplied) 9V plugpack, leave R25 (47k) off the PCB. This will disable the two minute automatic switchoff function, and also the low battery warning...

When you're soldering the components to the PCB, using the overlay diagram as a guide, bear in mind that the PCB is tightly packed and the solder pads are small. The last thing this circuit needs is solder bridges and bad joints.

Begin installing the components, starting with the lowest-height ones (resistors and diodes), and working your way up to the tall ones. Note that the displays and LEDs are mounted on a 28-pin IC socket, not soldered directly to the PCB!

It's a good idea to double-check, especially at the beginning, that you're putting each component's leads into its correct holes. They're rather closely-spaced...

Take care with the orientation of the polarised components, and make sure the different transistor types and IC1 all go in their correct places. Don't install the socketed parts just yet, though.

When everything's on the PCB, once again illuminate it from the top, and check for and correct any solder bridges or other problems.

Making a display

Next study the display area in the photo of the PCB. Then, keeping the cathode (short) leads of the decimal point LEDs to the right, cut the leads down to about 9mm long. Use long-nose pliers to 'dog-leg' the leads about 3mm from the ends, so the LEDs will be about level with the bottom of the seven-segment displays when installed.

Push the LEDs into their places in the 28-pin socket, followed by the seven-segment displays themselves, ensuring their decimal points are at the bottom, and they are properly seated.

First test

Solder the battery snap leads to their pads, making certain their polarity is correct, and solder long component lead offcuts to the 'capacitor' and 'button' pads. Temporarily solder the pushbutton to the ends of its leads, then turn VR1 fully clockwise, and set VR2 to mid-range.

Using alligator clip leads or similar, connect a variable DC power supply set for 9V (and preferably with about 50mA current limiting) to the battery snap terminals. Make sure the positive lead goes to the clip, and the negative to the stud. You can use another battery snap to make the connection, but remember that its black lead will be the positive one!

Hold the button down and check that pin 5 of IC2's socket and pin 16 of IC3's socket have +5V on them, relative to the power supply negative. If they have, discharge any static electricity by touching something earthed, then install IC2 and IC3 in their sockets and double-check their orientation.

Push the button for a second or so, and you should see 'EA' flash on the displays for a moment, followed by a single'-' on the left-hand one. If not, carefully recheck the PCB and its soldering and component placement, until you find the problem.

Now short the 'capacitor' leads, and the display should indicate a resistance of around .03 ohms. Push the button again and this should change to '.00', possibly with the least significant digit hesitating between 0 and 1.

Calibration

Connect a resistor of known accuracy of around 68 to 82 ohms to the 'capacitor' leads, and adjust VR2 for a correct reading. Now try a resistor in the range of 1 to 9 ohms, and check that the meter reads close to the correct value.

Battery Warning: Skip this bit if you disabled the automatic switchoff

	ana in Pos	rans i	IST			
Resistors						
(All 0.25W 5%	unless noted)					
		4-ban	d 5%	5-band 1%		
R1,19,20,21,23	3,24 10k	brn-bl	k-org-gid	brn-blk-blk-red-brn		
R2,27,28	4.7k	yel-vic	o-red-gld	yel-vio-blk-brn-brn		
R3,26	15k	brn-gr	n-org-gld	brn-grn-bik-red-brn		
R4,25	47k	yel-vic	o-org-gld	yel-vio-blk-red-brn		
R5,7,9,15	2.2k	red-re	d-red-gld	red-red-blk-brn-brn		
R6	10k 1% M/F	brn-bl	k-org-brn	brn-blk-blk-red-brn		
R8	1k 1% M/F	brn-bl	k-red-brn	brn-blk-blk-brn-brn		
R10	100Ω 1% M/F	brn-bl	k-brn-brn	brn-blk-blk-blk-brn		
R11	220Ω	red-re	d-brn-brn	red-red-blk-blk-brn		
R12	1k	brn-bl	k-red-gld	brn-blk-blk-brn-brn		
R13	100k	brn-bl	k-yel-gld	brn-blk-blk-org-brn		
R14	220k	red-re	d-yel-gld	red-red-blk-org-brn		
R16	180Ω	brn-gr	y-brn-gid	brn-gry-blk-blk-brn		
R17	6.8k	blu-gr	y-red-gld	blu-gry-blk-brn-brn		
R18	680 Ω	blu-gr	y-brn-gid	blu-gry-blk-blk-brn		
R22	470k 1% M/F	yel-vic	-yel-brn	yel-vio-blk-org-brn		
R29	2.7k	red-vio	-red-gld	red-vio-blk-brn-brn		
VR1	10k hor. trimpot		•			
VR2	200Ω hor. trimpol	t				
			Q7	BC548 NPN transistor		
Capacitors			Q8.9.10	BC558 PNP transistor		
C1	100uF 16/25VW RB		IC1	78L05 voltage regulator		
	electrolytic		IC2	Z86E0408 microcontroller		
C2.4.5.13	0.1uF/100n/104 50VW			(with custom firmware)		
, ., _,	disc/monolithic		IC3	4094 CMOS shift register		
C3.9	220µF 16/25\W RB		DIS1 2	Seven-segment LED		
	electrolytic		5.01,2	displays (see text)		
C6	47uE 50VW bipolar RB		LED12	3mm LEDs (see text)		
00	electrolytic		Miscellaneo			
C7	33nE/0 033uE/333 63/1	00\/W	XTAL 1 3 58	MHz crystal HC-49/11 case		
C8	22µF16/25\AA/ RB		One each 16	6 18 28-nin IC sockets: '216'		
	electrolytic		type batten/	snan lead: plastic utility box		
C10	0 47uF/470n/474		type LIB3 D	C board 95 x 57mm code		
010	63/100\AA/ MKT		741245 (96)	ESP1): push on momontany		
C11 12 27pE 50V NPO disc coramic		pushbutton switch: two x 4mm banana				
Semiconducto		arne	sockets: pre	-punched silk scrooped front		
D1 2 5 6	1N4148/1N914 ato sign	al diode	nanel A v 14	Some enacere: 2 x Amm he		
D3 4	1N4002/4 atc nower dic		nana nluge: 2 x mini alligator oline: DCP			
01345	RC328 DND transistor		nana piugs, 2 x mini alligator clips, PCB			
026111212	RC338 NDN transistor		ter: bookup wire: solder			
we,0,11,12,13			ter, nookup (



The schematic may look a little complicated, but the circuit is actually quite elegant. Everything is under the control of IC2, a low cost microcontroller. As well as auto ranging, it also compensates for test lead resistance.



Here is the PCB diagram showing where everything goes. Use it in conjunction with the photo when you are assembling your own board, to ensure that you get everything in the right place.

function by leaving R25 off the PCB. Leaving the 'capacitor' leads separated, turn the power supply voltage down to 7.0V, preferably confirmed by

a digital voltmeter. Slowly turn VR1

anticlockwise until the display brightness suddenly drops noticeably, and a 'b' begins flashing on the right-hand display.

Push the button again and the displays

should switch off. Wind the power supply back up to 9V, switch the ESR meter back on by pushing the button, and recheck that the battery warning triggers when you drop the supply to 7.0V.

General assembly

Now you only need to install the completed electronics in the box. The front panel is supplied pre-punched and silk-screened. So mount the button and banana sockets as shown in the photos, then position a milled edge red filter perspex under the display window holding it in place with a drop of contact adhesive or similar on each side.

Now bolt the PCB to the lid, using four 15mm spacers (or a similar scheme).

Finally solder the 'capacitor' and 'pushbutton' leads in place and connect a 9V alkaline battery (not supplied), which can be held snugly against the bottom of the box by the PCB via a piece of cardboard paper (not supplied). The cardboard piece is to protect the bottom of the PCB from shorting out against the battery.

Alternately, you can bring the lead from a optional 9V plugpack into the box via a suitable grommetted hole.

Now screw the lid down, plug in some probe (or clip) leads, and prepare for a future of easy identification of faulty electrolytics, and low resistance measurements!

Notes & Errata





DHMS

APPROX. WORST E.S.R. VALUES							
FOR NEW CAPACITORS AT 20°C							
	10∨	16V	2 5V	35V	63V	100∨	2507
1uF				14	16	18	20
2.2 uF			6.0	8.0	10	10	18
4.7 uF				7.5	4.2	2.3	5.0
10 uF	8.0		5.3	3.2	2.4	3.0	2.5
22 uF	5.4	3.6	2.1	1.5	1.5	1.5	1.8
47 uF	2.2	1.6	1.2	0.68	0.56	0.7	0.8
100 uF	1.2	0.7	0.32	0.32	0.3	0.15	0.8
220 uF	0.6	0.33	0.23	0.17	0.16	0.09	0.5
470 uF	0.24	0.18	0.12	0.09	0.09	0.05	0.3
1000 uF	0.12	0.09	0.08	0.07	0.05	0.06	
4700 uF	0.23	0.20	0.12	0.08	0.04		-
10k uF	0.12	0.08	0.06	0.04		•	
DISCHARGE CAPACITOR BEFORE							
MEASURINGI							
•	ZERD						



Hints for techs using the ESR meter...



<u>Here's a few hints to help you get more from your ESR</u> <u>meter</u>

Please <u>E-MAIL ME</u> if you have any suggestions!

(1) The way to hold the 9V alkaline battery in place is to lay it in the bottom of the case, then place a suitable-sized piece of thick foam plastic over it. Then the circuit board will hold it snugly in place when the front panel is screwed down.

(2) The "Approximate worst ESR values" table on the front of the meter were taken from a fairly old capacitor catalog(ue), and capacitor technology has evolved a bit since then. Many 105 degree C electrolytics have an ESR up to nearly double those values even when brand new, and other electrolytics have a lower ESR even when old. From my experience if an electrolytic has an ESR more than

double the table value for its capacitance and voltage rating, it's wise to check it against a new one and/or replace it to remove the chance of it causing problems in the future.

(3) Glenn Watkins has pointed out that a shorted or partially shorted cap can check OK (ie: low resistance), so if you check a cap and the indicated ESR seems too good=low to be true, it's wise to check it out with an ohm meter.

(4) The meter puts out regular bursts of 10us pulses at a 2KHz rate, at an opencircuit amplitude of about 600mV P-P. At a pinch you can use it as an audio signal source to check speaker's, amplifiers etc. The pulses have a fast rise/fall time, so it would probably make a crude RF signal injector as well. Thanks to 'Kiwi' Joe Lussy for suggesting this!

(5) Glenn Watkins also said, "It's very hard to press the test lead tips together to get a steady reading before pressing the button to zero the display. I found that if the test leads have sharp tips, you can press them both on a solder pad (on a PC board) and the leads will penetrate the solder a little giving a good solid reading". Thanks Glenn!

(6) We all know that varying contact resistance between the banana plugs and sockets can cause unsteady readings, but if you give each plug a big squirt of CRC

"CO Contact Cleaner" then rapidly insert and withdraw it in its socket a lot of times, that reduces the problem a lot.

(7) A few techs have suggested that the test lead sockets should have the industry standard 3/4" spacing. When I was designing the meter I tried to achieve this, but unfortunately the plastic mounting pillars in the case are too close together to make it possible, while still leaving room for the push button switch. Sorry about that, guys.

Finally a big "THANK YOU" to all you techs who've bought this meter and said good things about (and constructively criticised) it, both on the Sci.Electronics.Repair newsgroup and to me by e-mail. I really appreciate it!

Outside Australia Order Form for K-7204 ESR Meter kit

Please print out this form, fill in the details, and fax to: +61 2 9805-0901 (e.g. in the USA or Canada dial 011 61 2 9805-0901)

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